

Flexible Tank Installation Instructions

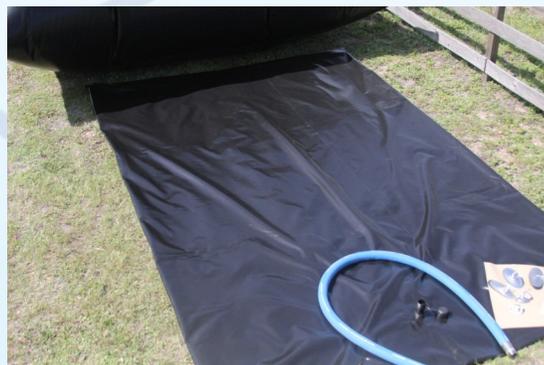
The following shows typical setup and installation instructions for the collapsible tank. When setting up this tank, please make sure that the placement area is flat (not a slope) and free from stones, roots, or other sharp objects. When storing any tank, secondary containment is always recommended. Please contact your local DEQ and verify storage requirements with the EPA.

Step 1: Prepare the ground for tank placement by leveling the ground and clearing away all rocks, sharp stones, glass or other potentially harmful items.

Step 2 (Recommended): Lay out a berm liner or ground cloth (if applicable) in intended storage area. Berm should be flat and ready for the placement of the tank. If berm or liner is not being used, a sand layer can also be placed on the ground if needed for added support.

Step 3: Unroll or unfold the tank

Step 4: Firmly connect the fill hose to the fill connection point. If no liner or cloth is being used for your tank, a smooth wood or plastic board can be placed under the filling and emptying points. This board should measure at least 30 cm x 30 cm. (Always make sure that your hose is compatible with the liquid you are storing in your tank to ensure safe filling.)



Step 5: Prepare your tank to be filled by checking that the discharge fittings are closed. Verify that there are no products or equipment that will get in the way of the tank as it is being filled.



Step 6: Begin to fill your tank. During this process, any air that is contained within the tank can be vented out through the center vent valve. If your tank has an automatic vent valve, this fitting will additionally work to prevent overfilling. Water will start to leak from small top openings for the valve when it has reached maximum capacity. For non-automatic vents, the ports will only work as a manual air relief device. the vent is not required to discharge the liquid. A pump can speed up the discharge if necessary.



Emptying the Tank: To empty your tank; connect discharge hoses to the discharge ports. When connected, open the gate or ball valve. Opening the vent is not required to discharge the liquid. A pump can speed up the discharge if necessary.

Note: A pipe thread sealant is recommended for all flexible tank fittings. This ensures there is no leakage. The sealant used should be compatible with the tank's contents. Sealant is not included.