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Flexible Water Tanks COLD BOND REPAIR PROCEDURE

Should a repair be necessary to your product, the following procedure is recommended:

1. Mark area to be repaired. Cut repair patch from suitable material. Note: Allow patch to extend at least 1 inch beyond either side of damaged area
2. Thoroughly clean damaged area and the repair patch. Remove all grease, grime, etc. Use suitable solvent such as MEK. (Follow instructions and precautions as detailed on the solvent can).
3. Lightly abrade the area to be repaired, together with the one side of the repair patch. Pay particular attention to the edges to ensure that the buffing extends at least 1/8" beyond the patch size.
4. Thoroughly clean the abraded area and patch with a suitable solvent, and allow to dry. Allow at least 15 minutes, depending on geographic location. In high humidity, you may need to introduce hot air to complete the drying process.
5. Apply one coat of adhesive to the abraded area and the patch. Ensure edges are well covered. Allow to dry thoroughly.
6. Apply second coat to each surface. Allow to 'touch dry' (4 - 6 minutes).
7. Carefully apply patch to repair area and thoroughly roll the patch from the center to the edges. Ensure edges are stuck down. Apply a thin coat of adhesive over the edge of the patch. Allow to dry.
8. Leave for at least 24 hours before moving. As with all cold bond repairs, the strength will increase over the first 72 hours. No stress should be exerted within 48 hours after repair.

Taking the proper precautions during repair will give the user long life of the product.

Suitable repair adhesive available from the following companies:

Product: HH - 66
R-H Products Company, Inc.
308 Old High Street
Acton, MA 01720 USA
Tel: (1)-978-897-8000
NOTE: This cement is flammable.

Product: Plastic Cement with UTR 20 Hardener
REMA Tip-Top - Industrial Division
10250 Industrial Blvd.
Covington, GA 30014 USA
Tel: (1)-770-860-8888
NOTE: This cement is non-flammable
(REMA has service centers in most countries)
www.rema.com

www.Portable-Tanks.com or www.FlexibleWaterTanks.com



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